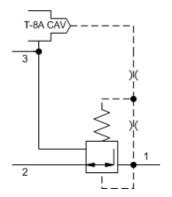


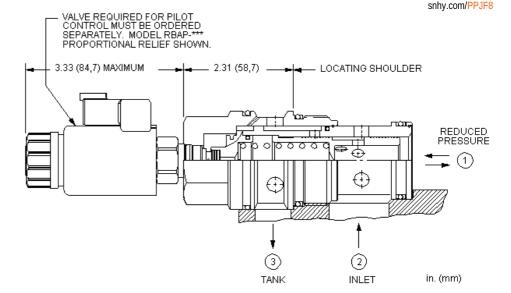


Pilot operated, pressure reducing/relieving main stage with drilled piston orifice and integral T-8A control cavity

SERIES 4 / CAPACITY: 320 L/min. / CAVITY: T-19A







This valve is a 3-way, normally open modulating element that incorporates an integral pilot control cavity. The pilot control cavity will accept any T-8A pressure control cartridge. The valve reduces a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, with a full flow relief function from port 1 to tank (port 3). The pilot cartridge's setting determines the difference in pressure between reduced pressure (port 1) and the tank (port 3).

## **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Factory Pressure Settings Established at	blocked control port (dead headed)
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,33 L/min.
Pilot Control Cavity	T-8A
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006

**NOTES** 

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

## **CONFIGURATION OPTIONS**

Model Code Example: PPJF8WN

MINIMUM CONTROL PRESSURE (W) SEAL MATERIAL

W 100 psi (7 bar) **D** 25 psi (1,7 bar) N Buna-N V Viton