



in (mm)

This valve is an unbalanced, vent-to-open, 2-way logic switching element with an integral pilot control cavity. It is spring biased closed and uses port 1 as a pilot source. With a pilot 2-way valve in the closed position installed in the T-8A cavity, the logic element will remain in the closed position. With the pilot valve open, the logic element will open providing there is a sufficient combination of pressures to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

**TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Pilot Volume Displacement	7,7 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Pilot Control Cavity	T-8A
Control Orifice Diameter	0,9 mm
Seal kit - Cartridge	Buna: 990019007
Seal kit - Cartridge	Polyurethane: 990019002
Seal kit - Cartridge	Viton: 990019006

**NOTES** Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

**CONFIGURATION OPTIONS**

**Model Code Example: LOKA8DN**

<b>CRACKING PRESSURE</b>	<b>(D)</b>	<b>SEAL MATERIAL</b>	<b>(N)</b>
<b>D</b> 50 psi (3,5 bar)		<b>N</b> Buna-N	
		<b>V</b> Viton	