sun hydraulics®

MODEL
LOFD

Vent-to-open, spring biased closed, unbalanced poppet logic element with pilot source from port 1 or 2
SERIES 2 / CAPACITY: 200 L/min. / CAVITY: T-2A

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These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and incorporate an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With port 3 blocked, the valve is held in the closed position by the spring force. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	EPDM: 990202014
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006

CONFIGURATION OPTIONS

Model Code Example: LOFDXDN

CONTROL (X)	CRACKING PRESSURE (D)	SEAL MATERIAL (N)	MATERIAL/COATING
X Not Adjustable	**D** 50 psi (3,5 bar)	**N** Buna-N	Standard Material/Coating
		E EPDM	**/AP** Stainless Steel, Passivated
		V Viton	