

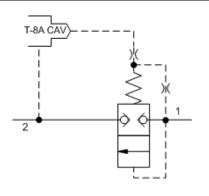


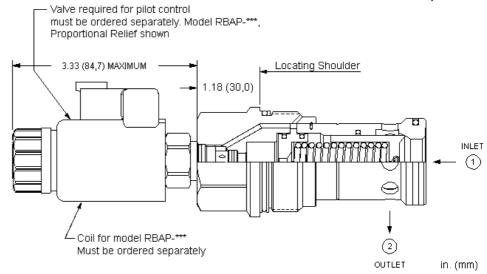
Pilot operated, balanced poppet relief main stage with integral T-8A control cavity

## SERIES 4 / CAPACITY: 760 L/min. / CAVITY: T-18A









This valve is a normally closed modulating element that incorporates an integral pilot control cavity. It is a balanced poppet design. The pilot control cavity will accept any T-8A pressure control cartridge. When the pressure at the inlet (port 1) reaches the pilot control cartridge's setting, the poppet element starts to open to tank (port 2), throttling flow to regulate the pressure. The pilot cartridge's setting determines the difference in pressure between port 1 and port 2.

## **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Factory Pressure Settings Established at	15 L/min.
Maximum Operating Pressure	350 bar
Control Pilot Flow	0,25 - 0,33 L/min.
Response Time - Typical	2 ms
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Pilot Control Valve Hex Size	22,2 mm
Main stage leakage at reseat	0,7 cc/min.
Seal kit - Cartridge	Buna: 990318007
Seal kit - Cartridge	Polyurethane: 990018002
Seal kit - Cartridge	Viton: 990318006

**NOTES** 

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

## **CONFIGURATION OPTIONS**

Model Code Example: RPKS8WN

MINIMUM CONTROL PRESSURE (W) SEAL MATERIAL **W** 100 psi (7 bar)

N Buna-N V Viton

**B** 50 psi (3,5 bar)