



The relief-before-check cartridge is a CavitySaver™ (multi-function) valve incorporating a normally closed, balanced piston modulating element tee'd in before a check function. The valve incorporates an integral pilot control cavity. The pilot control cavity will accept any T-8A pressure control cartridge. When the pressure at the inlet (port 2) reaches the pilot control valve setting, the modulating element starts to open to tank (port 3), throttling flow to regulate the pressure. The T-8A pilot section is drained to port 4. The check valve flow is from the inlet (port 2) to the system port (port 1).

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Factory Pressure Settings Established at	15 L/min.
Maximum Operating Pressure	350 bar
Response Time - Typical	10 ms
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Check Cracking Pressure	1,7 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	EPDM: 990021014
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006

NOTES Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

Model Code Example: HVCA8DN

BIAS PRESSURE	(D)	SEAL MATERIAL	(N)
D 75 psi (5 bar)		N Buna-N	
		E EPDM	
		V Viton	