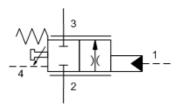
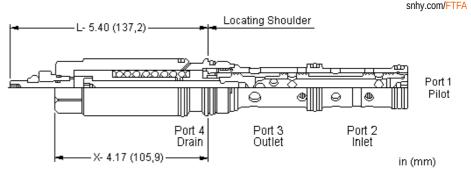


sun hydraulics





This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 opposes the spring and creates a variable metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

The valve uses a dual-path design. Ports 2 and 3 incorporate a double-port area.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Pilot Pressure Required for Full Shift at Rated Flow	20 - 23 bar
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	160 cc/min.@70 bar
Pilot Volume Displacement	1,6 cc
Adjustment - No. of CCW Turns from Fully Closed to Fully Open	5
Hysteresis	35 %
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990053007
Seal kit - Cartridge	Viton: 990053006

NOTES When installed in Sun's standard T-53A line mount manifold, plug unused ports and expect higher pressure drops.

CONFIGURATION OPTIONS

Model Code Example: FTFAXCN

CONTROL	(X) SPOOL CONFIGURATION	(C) SEAL MATERIAL	(N)	MATERIAL/COATING
X Not Adjustable	C Normally Closed	N Buna-N		Standard Material/Coating
L Stroke Adjustment		V Viton		IAP Stainless Steel, Passivated
				/LH Mild Steel, Zinc-Nickel