

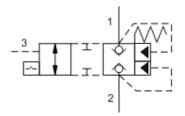


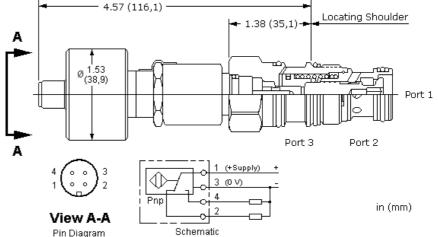
Pilot-to-open, spring biased closed, unbalanced poppet logic element with position switch

## SERIES 2 / CAPACITY: 80 L/min. / CAVITY: T-2A









These unbalanced poppet, logic valves are 2-way switching elements that are spring-biased closed. Pressure at either work port 1 or 2 will further bias the valve to the closed position while pressure at port 3 will tend to open it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to open. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

This valve incorporates a position switch to provide confirmation that the valve is closed.

## **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,07 cc/min.
Pilot Volume Displacement	0,98 cc
Pilot Passage into Valve	0,9 mm
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Transition leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	EPDM: 990202014
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006

## **CONFIGURATION OPTIONS**

Model Code Example: LKFCZDN

MINIMUM PILOT PRESSURE

(D) SEAL MATERIAL

(N)

**D** 50 psi (3,5 bar)

N Buna-N

**E** EPDM

V Viton