



These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and incorporate an integral shuttle so that the higher of pressures at either port 1 or port 2 can be used as a pilot source. With port 3 blocked, the valve is held in the closed position by the spring force. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

**TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	0,66 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	EPDM: 990011014
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006

**CONFIGURATION OPTIONS**

**Model Code Example: LODDXDN**

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N E EPDM V Viton	Standard Material/Coating IAP Stainless Steel, Passivated